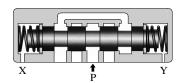


Pilot Operated Directional Valves DHG-04 / 06 / 10 Sub-plate Mounting

DIRECTIONAL CONTROLS

Specifications / Instructions / Others



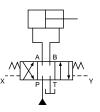


Specifications

	Max	imum Flow I	/min (U.S.G	PM)	Max.Operating	Max. Pilot	Min. Required	Max. T-Line	Approx.
Model Numbers	10 MPa (1450 PSI)	16 MPa (2320 PSI)	25 MPa (3630 PSI)	31.5 MPa (4570 PSI)	Pressure MPa (PSI)	Pressure MPa (PSI)	Pilot Pressure MPa (PSI)	Back Pressure MPa (PSI)	Mass kg (lbs.)
DHG-04-3C*-50*	300 (79.3)*1	300 (79.3)*1	300 (79.3)*1	300 (79.3)*1					7.4 (16.3)
DHG-04-2N*-50*	300 (79.3)	300 (79.3)	300 (79.3)	300 (79.3)	31.5 (4570)	25 (3630)	0.8 (120)	21 (3050)	7.4 (16.3)
DHG-04-2B*-50*	130 (34.3)	70 (18.5)	70 (18.5)	60 (15.9)					7.8 (17.2)
DHG-06-3C*-50*	500 (132)*2	500 (132)*2	500 (132)*2	500 (132)*2					11.2 (24.7)
DHG-06-2N*-50*	500 (132)	500 (132)	500 (132)	500 (132)	31.5 (4570)	25 (3630)	0.8 (120)*4	21 (3050)	11.2 (24.7)
DHG-06-2B*-50*	140 (37)	100 (26.4)	90 (23.8)	80 (21.1)	31.3 (4370)			21 (3030)	11.7 (25.8)
DHG-06-3H*-50*	500 (132)	500 (132)	500 (132)	500 (132)*2		21 (3050)	1 (150)		12.0 (26.5)
DHG-10-3C*-40*	1100 (291)*3	1100 (291)*3	1100 (291)*3	1100 (291)*3					43.8 (96.6)
DHG-10-2N*-40*	1100 (291)	1100 (291)	1100 (291)	1100 (291)	21 5 (4570)	25 (3630)	1 (150)**	21 (3050)	43.8 (96.6)
DHG-10-2B*-40*	460 (122)	300 (79.3)	220 (58.1)	200 (52.8)	31.5 (4570)			21 (3030)	45.6 (101)
DHG-10-3H*-40*	1100 (291)	1100 (291)	1100 (291)*3	1100 (291)*3		21 (3050)	1 (150)		51.6 (114)

Note: Max. flow in the table above represents the value in the flow condition of $P \rightarrow A$ $\rightarrow B \rightarrow T$ (or $P \rightarrow B \rightarrow A \rightarrow T$) as shown in the circuit diagram right.

In case the valves is used in the condition that eihter A or B port is blocked, the maximum flow differs according to a hydraulic circuit, therefore, please consult us for details.



Yuken can offer flanged connection valves described below. For details, contact Yuken.

Model Numbers	Rated Flow L/min (U.S.GPM)	Max.Operating Pres. MPa (PSI)
DHF-16-***-30*	500 (132)	
DHF-24-***-26*	1200 (317)	21 (3050)
DHF-32-***-21*	2400 (634)	

- ★ 1. Varies depending on the spool type. For more information, see page 11 for the List of "Standard Model and Maximum Flow" (DSHG-04) for Solenoid Controlled Pilot Operated Directional Valves.
- ★ 2. Varies depending on the spool type and pilot pressure. For more information, see page 12 for the List of "Standard Model and Maximum Flow" (DSHG-06) related to the Solenoid Controlled Pilot Operated Directional Valves.
- ★ 3. Varies depending on the spool type and pilot pressure. For more information, see page 13 for the List of "Standard Model and Maximum Flow" (DSHG-10) related to the Solenoid Controlled Pilot Operated Directional Valves.
- ★ 4. Minimum Pilot Pressure for the models with pilot piston is 1.8 MPa (260PSI).

Pressure Drop

Same as those for Solenoid Controlled Pilot Operated Directional Valves. See pages 15 and 16 for the related information.

Instruction

• In case of Spring Offset Models, directly connect the pilot pressure port "Y" to the reservoir as a drain port.



Pilot Operated Directional Valves DHG-04/06/10

DIRECTIONAL CONTROLS

Model Number Designation

■ Model Number Designation

F-	DH	G	-04	-2	В	2	Α	-C2	-RA	-H	-50	*
Special Seals	Series Number	Type of Connec- tion	Valve Size	Number of Valve Positions	Spool- Spring Arrange- ment	Spool Type	Special Two Position Valve	Model with Pilot Choke Valve (Options) *2	Spool Control Modification (Options) *2	Built-in Orifice for Pilot Line	Design Number	Design Standard
F: Special Seals for	DH:		04		C: Spring Centred H:	2 • 3			R2: With Stroke Adjustment, Both Ends RA: With Stroke Adjustment, Port A End	_	50	
Phos- phate ester type fluids (Omit if not	Pilot Oper- ated Direc- tional Valve	G: Sub- plate Mount- ing	06	2	N : No-Spring	5 · 6 60 · 7	A*3, B*3 (Omit if not required)	C2: With C2 Choke	RB: With Stroke Adjustment, Port B End P2: With Pilot Piston, Both Ends	H:	50	Refer to ★5
required)			10		B: Spring Offset				PA: With Pilot Piston, Port A End PB: With Pilot Piston, Port B End	Refer to	40	

- ★1. For various combination, see the List of Valve Types below.
- ★2. For the option combinations of the Type (Valve Size) and Options, see the List of Options below.
- ★3. Refer to the column "valves using neutral position and side position" (Special 2-position valve) on page 36.
- ★ 4. In spool-spring arrangement "H" (pressure centred models), in case the pilot pressure is more than 10 MPa (150PSI), please specify that the valve should have the built-in orifice to the pilot line.

List of Valve Type

		Valve Types					
		Three P	ositions	Two Po	ositions		
		Spring	Pressure ★	No-	Spring		
		Centred	Centred	Spring	Offset		
Spoo	l Type		Graphic	Symbols			
		X P T	x P T LL V	x - A B Y	X P TLLY		
2	T+ +	3C2	3H2	2N2	2B2		
3		3C3	3Н3	2N3	2B3		
4		3C4	3H4	2N4	2B4		
40		3C40	3H40	2N40	2B40		
5	HIII	3C5	3H5				
6∭ ₁		3C6	3H6				
60 ∭}		3C60	3H60				
7		3C7	3H7	2N7	2B7		
9 🛚	HIII	3C9	3H9				
10		3C10	3H10				
11	1 1 1	3C11	3H11				
12		3C12	3H12				

★: Pressure Centered Models are not available for the Valve Size of "04".

List of Options

Model Numbers			O	ption	Code	÷		
Wiodel Numbers	3H*	C2	R2	RA	RB	P2	PA	PB
DHG-04-3C*	×	0	0	0	0	×	×	×
DHG-04-2N*	×	0	0	0	0	×	×	×
DHG-04-2B*	×	0	×	0	×	×	×	×
DHG-06-3C*	×	0	0	0	0	0	0	0
DHG-06-2N*	×	0	0	0	0	0	0	0
DHG-06-2B*	×	0	×	0	×	×	0	×
DHG-06-3H*	0	0	×	×	×	×	×	×
DHG-10-3C*	×	0	0	0	0	0	0	0
DHG-10-2N*	×	0	0	0	0	0	0	0
DHG-10-2B*	×	0	×	0	×	×	0	×
DHG-10-3H*	0	0	×	×	×	×	0	×



Pilot Operated Directional Valves DHG-04 / 06 / 10

DIRECTIONAL CONTROLS

Sub-plates / Mounting Bolts / Options

Sub-plate

Valve	Japanese S	Standard ".	JIS"	European	Design Standar	rd	N. American Design Standard		
Model Numbers	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)	Sub-plate Model Numbers	Thread Size	Approx. Mass kg (lbs.)
DHG-04	DHGM-04-20 DHGM-04X-20	Rc 1/2 Rc 3/4	4.4 (9.7) 4.1 (9.0)	DHGM-04-2080 DHGM-04X-2080	1/2 BSP.F 3/4 BSP.F	4.4 (9.7) 4.1 (9.0)	DHGM-04-2090 DHGM-04X-2090	1/2 NPT 3/4 NPT	4.4 (9.7) 4.1 (9.0)
DHG-06	DHGM-06-50 DHGM-06X-50	Rc 3/4 Rc 1	7.4 (16.3) 7.4 (16.3)	DHGM-06-5080 DHGM-06X-5080	3/4 BSP.F 1 BSP.F	8.5 (18.7) 8.5 (18.7)	DHGM-06-5090 DHGM-06X-5090	3/4 NPT 1 NPT	7.4 (16.3) 7.4 (16.3)
DHG-10	DHGM-10-40 DHGM-10Y-40		21.5 (47.4) 21.5 (47.4)	DHGM-10-4080 DHGM-10Y-4080		21.5 (47.4) 21.5 (47.4)	DHGM-10-4090 DHGM-10X-4090		21.5 (47.4) 21.5 (47.4)

- Sub-plates are available. Specify the sub-plate model number from the table above.
 When sub-plates are not used, the mounting surface should have a good machined finish.
- Sub-plates are shared with those for Solenoid Controlled Pilot Operated Directional Valves. Refer to pages 26 to 28 for dimensions.

Mounting Bolts

M - 4-1				
Model Numbers	Japanese Standard "JIS" European Design Standard	N. American Desgin Standard	Qty.	Tightening Torque Nm (in. lbs)
DHG-04	$\begin{array}{l} M6\times45~Lg.\\ M10\times50~Lg. \end{array}$	1/4-20 UNC × 1-3/4 Lg. 3/8-16 UNC × 2 Lg.	2 4	12-15 (106-133) 58-72 (513-637)
DHG-06	$M12 \times 60$ Lg.	1/2-13 UNC × 2-1/2 Lg.	6	100-123 (885-1089)
DHG-10	M20 × 75 Lg.	3/8-16 UNC × 2 Lg.	6	473-585 (4186-5177)

Options

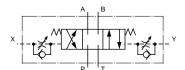
Models with Pilot Choke Adjustment (C2)

When the adjustment screw is turned clockwise, changeover speed of the spool becomes slow. In case of the spring centred valves in particular, making slow of the returning speed of the spool to the neutral position is possible with a C2 choke valve.

These choke valves can be used in combination with valves of spring centred, no spring, spring offset, pressure centred and the valves with stroke adjustment.

Graphic Symbols

Spring Centred Models

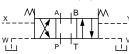


Models with Pilot Piston (P*)

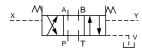
The valves with a pilot piston can be used when the high speed changeover of the spool is required. However, please note that in case of spring centred valves, there is no change in the returning speed of the spool to the neutral position even with the pilot piston.

Graphic Symbols

Spring Centred Models with Pilot Piston on Both Ends (P2)



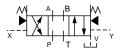
Spring Centred Models with Pilot Piston on Port "A" End (PA)



Pressure Centered Models (3H*)

The pressure centred type can be used when the returning of the spool to the neutral position is required to be done firmly.

Graphic Symbol

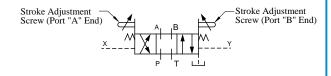


Models with Stroke Adjustment (R*)

When the adjustment screw is screwed in, the spool stroke becomes short and flow rate reduces

Graphic Symbol

Spring Centred Models with Stroke Adjustment on Both Ends (R2)



Additional Mass of Options

Add the mass described below to the mass of standard models on page 34 if options are required.

kg (lbs.)

Model	With Pilot	With Pil	ot Piston	With Stroke	Adjustment
Numbers	Choke Valve	P2	PA PB	R2	RA RB
DHG-04	0.65 (1.4)	_	_	1.0 (2.2)	0.5 (1.1)
DHG-06	0.65 (1.4)	1.0 (2.2)	0.5 (1.1)	1.2 (2.6)	0.6 (1.3)
DHG-10	0.65 (1.4)	3.6(7.9)	1.8 (4.0)	3.7 (8.2)	1.85 (4.1)



Pilot Operated Directional Valves DHG-04/06/10

DIRECTIONAL CONTROLS

Special Two Position / Installation Drawing

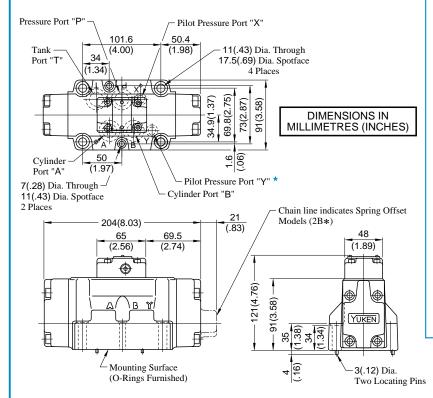
■ Valves Using Neutral Position and Side Position (Special Two Position Valve)

In addition to the standard two positions valves (2B*), the following two types of two positions valves are available: valves with neutral position and pilot Y pressure position $(2B*\underline{A})$, valves with neutral position and pilot X pressure position $(2B*\underline{B})$.

Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>A</u> 10	X P T - Y
DHG-*-2B2A	<u>+</u> + + + +
DHG-*-2B3A	+
DHG-*-2B4A	<u></u>
DHG-*-2B40A	
DHG-*-2B5A	H
DHG-*-2B6A	
DHG-*-2B60A	
DHG-*-2B7A	+=+ 1
DHG-*-2B9A	1
DHG-*-2B10A	<u></u>
DHG-*-2B11A	<u></u>
DHG-*-2B12A	

Model Numbers	Graphic Symbols
04 DHG-06-2B* <u>B</u> 10	X P T Y
DHG-*-2B2B	
DHG-*-2B3B	XH
DHG-*-2B4B	
DHG-*-2B40B	T
DHG-*-2B5B	XH
DHG-*-2B6B	
DHG-*-2B60B	
DHG-*-2B7B	X
DHG-*-2B9B	XH
DHG-*-2B10B	X T
DHG-*-2B11B	
DHG-*-2B12B	X

DHG-04-***-50/5090

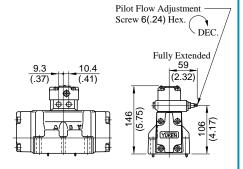


Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate on page 26.

Mounting Surface: ISO 4401-AD-07-4-A

Options

Models with Pilot Choke Valve DHG-04-***-C2



Models with Stroke Adj. (R*)
 Outside dimensions are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valves (DSHG-04). See page 25.

★ For Spring Offset Models (2B*, 2B*^A_B), it functions as drain port. When that model is used, directly connect it to the reservoir.



Pilot Operated Directional Valves DHG-06 / 10

DIRECTIONAL CONTROLS

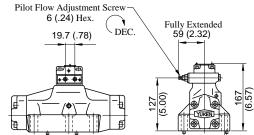
Installation Drawing

DHG-06-***-50/5090

Mounting surface: ISO 4401-AE-08-4-A

Options

Models with Pilot Choke Valve DHG-06-***-C2

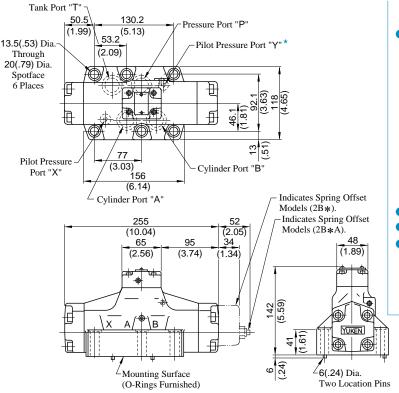


- Pressure Centred Models (3H*)
- Models with Stroke Adjustment (R*)
- Models with Pilot Piston (P*)

The outside dimensions of the above options are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valve (DSHG-06). See page 25.

★ In case of Spring Offset Model (2B*, 2B*^A_B), it functions as a drain port. When that model is used, directly connect it to the reservoir.

DIMENSIONS IN MILLIMETRES (INCHES)



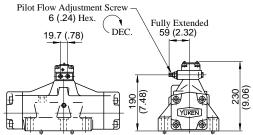
Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in page 27.

DHG-10-***-40/4090

Mounting surface: ISO 4401-AF-10-4-A

Options

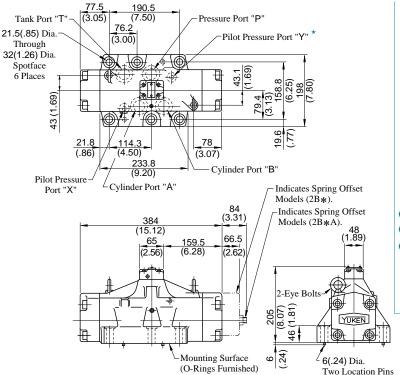
Models with Pilot Choke Valve DHG-10-***-C2



- Pressure Centred Models (3H*)
- Models with Stroke Adjustment (R*)
- Models with Pilot Piston (P*)

The outside dimensions of the above options are the same as those of the main valve of Solenoid Controlled Pilot Operated Directional Valves (DSHG-10). See page 25.

★. In case of Spring Offset Model (2B*, 2B*^A_B), in functions as a drain port. When that model is used, directly connect it to the reservoir.



Note: For the valve mounting surface dimensions, see the dimensional drawing of the sharable sub-plate in page 28.



Pilot Operated Directional Valves DHG-04/06/10

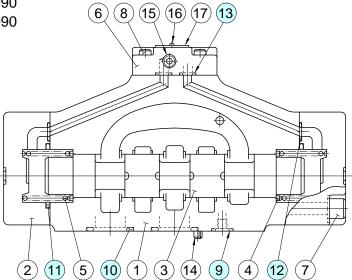
Spare Parts List



CAUTION

When making replacement of seals, please do it carefully after reading through the relevant instructions in the Operator's Manual.

DHG-04-***-50/5090 DHG-06-***-50/5090 DHG-10-***-40/4090



Item	Name of Parts	Part Numbers					
пеш	Name of Faits	DHG-04	DHG-06	DHG-10	Qty		
9	O-Ring	SO-NB-P9	SO-NB-P14	SO-NB-P20	2		
10	O-Ring	SO-NB-P22	SO-NB-P30	SO-NB-P42	4		
11	O-Ring	SO-NB-P34	SO-NB-P40	SO-NB-G65	2		
12	O-Ring	SO-NB-P9	SO-NB-P10	SO-NB-P14	2		
13	O-Ring	SO-NB-P9	SO-NB-P9	SO-NB-P9	4		

Note: When ordering the o-rings, please specify the seal kit number from the table below.

Valve Model Numbers	Seal Kit Numbers
DHG-04-***-50/5090	KS-DHG-04-50
DHG-06-***-50/5090	KS-DHG-06-50
DHG-10-***-40/4090	KS-DHG-10-40